



— BABY LOCK —  
*Triumph*  
 8-Thread Serger

The Triumph conquers serging in a way you never thought possible thanks to RevolutionAir™ threading. Thread the loopers with just the touch of a button and then thread the needles automatically with the touch of another button! You'll have more time to focus on your creativity than worrying about setting up your machine. The Triumph also has all the features you've come to expect from Baby Lock sergers that make all your creative dreams a reality.



RevolutionAir™  
Threading



No Tension  
Adjustments



Variable Speed  
Control



LED Lighting



5" to the Right  
of the Needle



FOR THE LOVE OF SEWING



BabyLock.com



# Triumph

## 8-Thread Serger



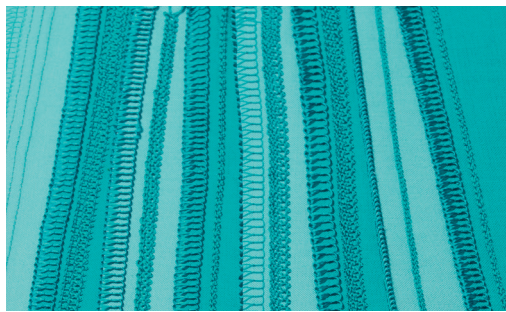
### RevolutionAir™ Needle Threading

Engage the RevolutionAir threader, push a button and the Triumph needles are threaded! Baby Lock's RevolutionAir Threading makes setting up your machine faster and easier than ever.



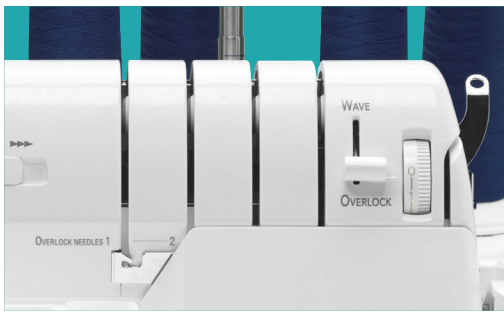
### RevolutionAir™ Looper Threading

Insert thread into one of the Triumph's threading ports, push the button and a gust of air quickly pushes it through the patented tubular loopers, exactly where you need it every time.



### 8/7/6 Thread Stitch Capacity

With eight threads, the Triumph gives you 87 stitch combinations. Plus, you can combine overlocking and cover stitching in the same operation.



### Automatic Thread Delivery™ (ATD)

Never worry about tension adjustments again. Enjoy perfectly balanced stitches regardless of the type of fabric you're using. And ATD lets you thread your loopers in any order.



### Largest Throat Space

Easily serge large projects with room to spare. You'll love adding decorative stitches to yards and yards of fabric.



### Variable Speed Control

Always stitch at a comfortable pace for the utmost precision.

### Advanced Serging Features

- Exclusive Wave Stitch and Reverse Wave Stitch for additional stitch options
- Serging options from two to eight threads
  - 87 Stitch combinations including Exclusive Wave Stitch and Reverse Wave Stitch for additional stitch options
  - Chain/cover stitch functions include single, double and triple cover stitch
  - Overlock stitch functions to seam and encase fabric edges
  - Flatlock stitch functions for seaming or decorative effects
- Advanced cutting system handles thick fabrics with ease
- Automatic rolled hem stitch functions create a professional finish
- Dial adjustable stitch width: 1.5 - 7.5mm, up to 16mm wide on expressive stitches
- Dial adjustable stitch length: 0.75 - 4mm
- Dial adjustable built-in rolled hem
- Bypass port and guide for special thread
- Up to 1,500 stitches per minute
- Adjustable presser foot pressure dial
- Adjustable presser foot height up to 6.0mm
- Automatic subsidiary looper for two-thread conversion

### Included Accessories

- Quick Reference Threading Guide
- Power cord
- Foot control
- Sewing table for chain/cover stitching
- Attachment fixing screws for sewing table
- Package of assorted sized needles Organ ELX705CF
- Lint brush/needle insert tool
- Manual needle threader
- Allen screwdriver
- Tweezers
- Upper cutting blade for replacement
- Screwdriver
- Looper threading tool
- Eight thread nets
- Eight spool caps with sponge
- Eight spool caps
- Machine cover
- Two large spool pin dishes
- Eight cone holders
- Knee lift
- Standard presser foot
- RevolutionAir Needle Threading Guide

### Optional Accessories

- Beading Foot BLE8-BF
- Belt Loop Binder 3/4" BLE8-S12; 1-1/2" BLE8-S11
- Blindhem Foot BLE8-BLHF
- Clear Foot BLE8-CLF
- Cording Foot 5mm BLE8-CF
- Cover Chain Foot BLE8-CCF
- Curve Foot BLE8-CVF
- Double Fold Bias Binder 28mm BLE8-S3; 36mm BLE8-S2
- Elastic Foot BLE8-EF
- Fabric Guide BLES8-FG
- Knit Woven Double Fold Bias Binder 8mm BLCS-DFBB8
- Knit Woven Double Fold Bias Binder 10mm BLCS-DFBB10
- Knit Woven Double Fold Bias Binder 15mm BLCS-DFBB15
- Knit Woven Single Fold Bias Binder 15mm BLES8-SFB15
- Lace Applicator Foot BLE8-LF
- Open Toe Foot BLE8-OT
- Pintuck Foot with Guides BLE8-PTF
- Plain Hemmer 1/4" BLE8-S7; 1/2" BLE8-S6
- Quilt Guide BLES8-QG
- Ruffling Foot BLE8-RF
- Shirring Foot BLE8-SF
- Single Downturn Feller 1/4" BLE8-S10; 5/8" BLE8-S8
- Single Downturn Feller 1" BLE8-S9
- Single Fold Bias Binder 28mm BLE8-S4; 40mm BLE8-S5
- Ruffling Foot BLE8-RF
- Trim Bin BLTBIN
- Serger Trolley Bag BLSTF
- Accessory/Foot Kit BLETS8FTKIT

For complete list of specifications and accessories visit the Our Products section at [BabyLock.com](http://BabyLock.com)



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## The Baby Lock Experience



### Education

We provide you with a comprehensive library of education and training so you'll always have something to learn.

### Service

We provide the highest quality products and services, and can meet your needs better than anyone else.



### Support

You can rely on Baby Lock for the support you need to get the most out of your machine.

