



— BABY LOCK —  
*Victory*  
 4-Thread Serger

Ready to declare victory over threading your serger? Look no further than the Baby Lock Victory. This advanced home serger includes Jet-Air Threading™, which threads the lower loopers with the touch of a lever and Automatic Thread Delivery™ to thread in any order. Plus, Victory's presser foot features a 6mm height that makes serging on thicker fabrics a breeze!



Jet-Air™  
Threading



No Tension  
Adjustments

4/3/2

Thread  
Serging



Built-In Needle  
Threader



Full-Featured  
Differential Feed

**baby lock**

FOR THE LOVE OF SEWING



BabyLock.com

# Victory

## 4-Thread Serger



### Jet-Air™ Threading

With just the touch of a lever, thread is sent through the tubular loopers. There are no thread guides, no struggling and there's plenty of time to serge away.



### Needle Threading System

Hold the needle threader in place for quick and easy threading with just the touch of a lever.



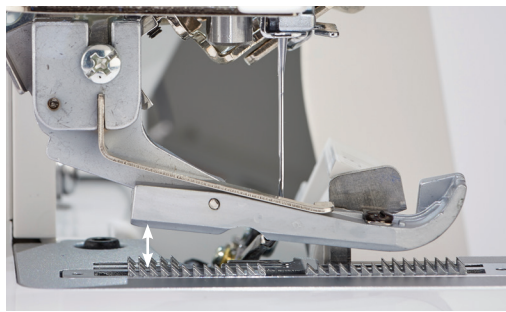
### Advanced Knife Driving and One-Way Clutch System

Baby Lock has created a knife system with a larger cutting bite that cuts thicker fabric with ease and increased visibility.



### Automatic Thread Delivery™ System

Set the Victory to the type of stitch you want and get started! The Victory delivers a balanced stitch on any fabric with any type of thread.



### Adjustable Presser Foot Height up to 6mm

Victory features a higher presser foot height to effortlessly handle thicker and loftier fabric.



### Full Featured Single Unit Differential Feed

We've taken the differential feed to a new level by adding a single-unit feed dog mechanism. This ensures stronger feeding as well as consistent gathering on all fabrics.

### Advanced Serging Features

- Rolled hemming with 2 or 3 threads
- Flatlock stitching with 2 or 3 threads
- Dial adjustable stitch width: 1.5-7.5mm
- Dial adjustable stitch length: 0.75-4mm
- Dial adjustable built-in rolled hem
- Heavy-duty cutting system
- Side thread cutter
- 1500 stitches per minute
- Presser foot pressure adjustment
- Adjustable presser foot height up to 6mm

### Included Accessories

- Quick Reference Threading Guide
- Foot Control
- Lint brush/needle insert tool
- Two needle clamp screws
- Package of assorted sized needles
- Medium screwdriver
- Tweezers
- Upper cutting blade for replacement
- Looper threading tool
- Screwdriver
- Machine soft cover
- Four thread nets
- Four spool caps
- Four sponge disks
- Allen wrench
- Four cone holders

### Optional Accessories

- Foot Kit (BLES4FTKIT)
- Six Foot Kit (BLE1AT-FEET)
- Beading Foot (BLE-BF)
- Blindhem Foot (BLE-BLHFS)
- Clear Foot (BLE3ATW-CLF)
- Cording Foot 3mm (BLE-CF3)
- Cording Foot 5mm (BLE-CF5)
- Elastic Foot (BLE-EF)
- Flat Sole Foot (BLE3ATW-FSF)
- Lace Applicator Foot (BLE-LF)
- Ruffling Foot (BLE-RF)
- Teflon Foot (BLE3ATW-TF)

For complete list of specifications and accessories visit the [Our Products](http://OurProducts) section at [BabyLock.com](http://BabyLock.com)

## The Baby Lock Experience



### Education

We provide you with a comprehensive library of education and training so you'll always have something to learn.

### Service

We provide the highest quality products and services, and can meet your needs better than anyone else.



### Support

You can rely on Baby Lock for the support you need to get the most out of your machine.



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